

NOTE: Keep this document for your records

MONTH 1

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

MONTH 2

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

MONTH 3

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

MONTH 4

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

**Daily Procedures:**

- Check tool wear
- Turn OFF the mill
- Wipe the milling chamber dry
- Clean debris from chamber
- Leave the lid open

**Weekly or 3hrs Milling:**

- Clean water tank w/warm water
- Dry internal mill areas
- Clean strainer
- Replace fluids (water, coolant)

**Every 2 Weeks or 9hrs Milling:**

- Clean nozzle cap

**Every Month or 18hrs Milling:**

- Clean collet & collet shaft\*
- \*verify all internal aspects have been thoroughly cleaned

## QUESTIONS?

**Contact Support @ 800.537.6070**

NOTE: Material types and heavy use will increase the maintenance frequency!